

# Work Order ID 58700

May 17, 2010 10:33:19 AM



Page 1

Item ID: D3453-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Clevis

Start Date: 5/17/10 Start Qty: 10.00



Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 10.00

Customer:

Reference:

*10-05-17*

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr	Revision Nbr
D3453	Rev B

100

0.00



Doosan

Doosan Lathe

Memo

1-Turn as per Folio FA578  
Rev: *N/A* &  
Dwg D3453 Rev: *B*  
2- Deburr as per dwg D3453

0.00

*SH*  
*SA 10/05/18*

*10* *✓*

150

0.00



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

*SH*  
*SA 10/05/18*

*10* *✓*

160

0.00



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

*SH*  
*SA 10/05/18*

*10* *✓*

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Page 2

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Start Qty: 10.00



Cust Item ID:

Required Date: 5/19/10

Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170

Identify as per dwg & Stock Location WA

0.00



Packaging

Memo

0.00

Packaging

10-5-18 SL

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/2010MF10-5-19

# Picklist Print

May 17, 2010 10:33:18 AM

Page 1

Work Order ID: 58700

Parent Item: D3453-3

Parent Item Name: Clevis

Comments: A ☐ 05.09.27 ☐ New issue ☐ EC ☐

Start Date: 5/17/10

Required Date: 5/19/10

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
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M304R1.250

Purchased

No

100

f

61.0000

0.2452



304 round bar 1.250

Location

Loc Qty

Loc Code

MAT029

61

105872

12.3

108156

12.3

111018

36.4

- 2.8 ft ss 12/05/18

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	58700
<b>Description:</b> Clevis		<b>Part Number:</b>	D3453-3
<b>Inspection Dwg:</b> D3453	<b>Rev:</b> B	<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

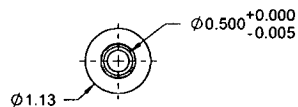
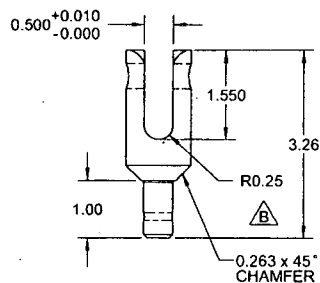
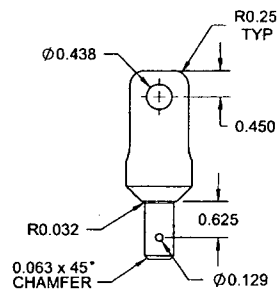
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø1.13	<del>±0.012/-0.001</del>	1.124	✓			
Ø0.755	+0.002/-0.005	.750	✓			
2.74	+/-0.030	2.740	✓			
1.220	+/-0.010	1.219	✓			
1.00	+/-0.030	.998	✓			
0.500	+0.010/-0.000	.504	✓			
Ø0.375	+0.006/-0.001	.380	✓			
Ø0.129	+0.005/-0.001	.129	✓			
0.625	+/-0.010	.623	✓			
0.450	+/-0.010	.450	✓			

<b>Measured by:</b>	JL	<b>Audited by:</b>	OML	<b>Prototype Approval:</b>	N/A
<b>Date:</b>	10/05/17	<b>Date:</b>	10/05/18	<b>Date:</b>	N/A

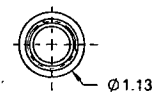
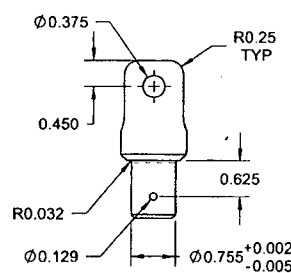
Rev	Date	Change	Revised by	Approved
A	06.09.01	New Issue	KJ/JLM	
B	09.11.04	Dimensions updated per Dwg Rev B	KJ	M



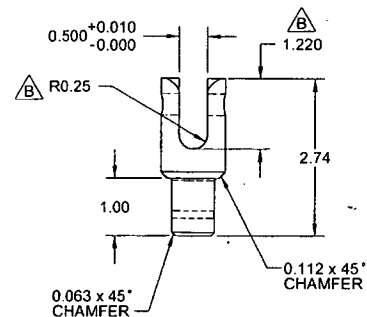
w/o 58700



**D3453-1 CLEVIS**



**D3453-3 CLEVIS**



RELEASED  
01/06/25/MD

**D3453-1/-3 NOTES:**

- 1) MATERIAL: AISI 304 SS ROUND BAR (REF. DART SPEC M304R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: D3453-1 = 0.41 lbs  
D3453-3 = 0.41 lbs

B	DRAWING UPDATED TO CURRENT STANDARDS: R0.25 WAS 0.050 (ZN C5-1, C2-1); 1.220 WAS 1.175 (ZN D1-1); REF PAR 09-018	RF	09.05.21
A	NEW ISSUE	RF	05.09.02
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.05.21		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D3453			
TITLE CLEVIS			
REV. B			
SHEET 1 OF 2			
SCALE NTS			
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